

ISO Metrisch

2 x Do (Le ≤ 2 x Gewindedurchmesser)

Gewinde		MACH TM		Helicoil	
M Regelgewinde	M Feingewinde	Artikel Nummer	Bezeichnung	Artikel Nummer	Bezeichnung
M3x0.5	M3.5-M16x0.5	049-00001	HCF03024L06-I0.50ISOTM4VH4	104-00001	HC04024L06-I0.50ISOTMVTH
	M4x0.5	049-00002	HCF03029L08-I0.50ISOTM4VH4	104-00003	HC04032L08-I0.50ISOTMVTH
M4x0.7		049-00003	HCF03029L08-I0.70ISOTM4VH4	104-00006	HC04031L08-I0.70ISOTMVTH
	M6x0.75	049-00004	HCF05049L12-I0.75ISOTM4VH4	104-00008	HC06050L12-I0.75ISOTMVTH
M5x0.8		049-00005	HCF04039L10-I0.80ISOTM4VH4	104-00010	HC04039L10-I0.80ISOTMVTH
M6x1.0	M8-M40x1.0	049-00006	HCF05048L12-I1.00ISOTM4VH4	104-00012	HC06048L12-I1.00ISOTMVTH
M8x1.25		049-00007	HCF06059L16-I1.25ISOTM4VH4	104-00022	HC08065L16-I1.25ISOTMVTH
M10x1.5	M12-M48x1.5	049-00008	HCF08079L20-I1.50ISOTM4VH4	104-00026	HC10082L20-I1.50ISOTMVTH
M12x1.75		049-00009	HCF10099L25-I1.75ISOTM5VH4	104-00036	HC10099L25-I1.75ISOTMVTH
M14x2.0	M17-M80x2.0	049-00010	HCF12116L29-I2.00ISOTM5VH4	104-00038	HC12116L29-I2.00ISOTMVTH
M16x2.0	M17-M80x2.0	049-00011	HCF12119L33-I2.00ISOTM5VH4	104-00041	HC14136L33-I2.00ISOTMVTH
M20x2.5		049-00012	HCF16159L41-I2.50ISOTM5VH4	104-00047	HC18171L41-I2.50ISOTMVTH

American UN

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Gewinde			MACH TM		Helicoil	
UNC	UNF	UNEF	Artikel Nummer	Bezeichnung	Artikel Nummer	Bezeichnung
	1/4"x28	7/16"-1/2"x28	049-00026	HCF05049L13-I28UNTM4VH4	104-00279	HC06052L13-I28UNFTMVTH
	5/16"; 3/8"x24	9/16"-11/16"x24	049-00027	HCF06059L16-I24UNTM4VH4	104-00065	HC08066L16-I24UNFTMVTH
	3/8"x24	9/16"-11/16"x24	049-00028	HCF08079L19-I24UNTM4VH4	104-00066	HC10082L19-I24UNFTMVTH
1/4"x20	7/16"; 1/2"x20	3/4"-1"x20	049-00029	HCF05049L13-I20UNTM4VH4	104-00068	HC06048L13-I20UNCTMVTH
	7/16"; 1/2"x20	3/4"-1"x20	049-00030	HCF10096L22-I20UNTM4VH4	104-00070	HC10096L22-I20UNFTMVTH
5/16"x18	9/16"; 5/8"x18	11/16"-1 11/16"x18	049-00031	HCF06059L16-I18UNTM4VH4	104-00074	HC08061L16-I18UNCTMVTH
3/8"x16	3/4"x16		049-00032	HCF08076L19-I16UNTM4VH4	104-00079	HC08076L19-I16UNCTMVTH
7/16"x14	7/8"x14		049-00033	HCF08078L22-I14UNTM4VH4	104-00083	HC10090L22-I14UNCTMVTH
1/2"x13			049-00034	HCF10099L26-I13UNTM5VH4	104-00087	HC12104L26-I13UNCTMVTH
9/16"x12	1"-1 1/2"x12		049-00035	HCF12118L28-I12UNTM5VH4	104-00089	HC12118L28-I12UNCTMVTH
5/8"x11			049-00036	HCF14131L33-I11UNTM5VH4	104-00093	HC14131L33-I11UNCTMVTH
3/4"x10			049-00037	HCF16159L39-I10UNTM5VH4	104-00094	HC16159L39-I10UNCTMVTH
1"x8			049-00038	HCF20199L52-I8UNTM5VH4	104-00096	HC20199L52-I8UNCTMVTH
	No.10-32	No.12-3/8"x32	049-00013	HCF19148L03-I32UNTM4VH4	104-00238	HC19150L03-I32UNFTMVTH
	1/4"x28	7/16"-1/2"x28	049-00014	HCF19185L05-I28UNTM4VH4	104-00241	HC25203L05-I28UNFTMVTH
No.10-24	5/16"; 3/8"x24	9/16"-11/16"x24	049-00015	HCF19140L04-I24UNTM4VH4	104-00163	HC19141L04-I24UNCTMVTH
1/4"x20	7/16"; 1/2"x20	3/4"-1"x20	049-00016	HCF19185L05-I20UNTM4VH4	104-00248	HC25192L05-I20UNCTMVTH
5/16"x18	9/16"; 5/8"x18	11/16"-1 11/16"x18	049-00017	HCF25236L06-I18UNTM4VH4	104-00253	HC31242L06-I18UNCTMVTH
3/8"x16	3/4"x16		049-00018	HCF31295L07-I16UNTM4VH4	104-00257	HC31301L07-I16UNCTMVTH
7/16"x14	7/8"x14		049-00019	HCF31307L08-I14UNTM4VH4	104-00260	HC37354L08-I14UNCTMVTH
1/2"x13			049-00020	HCF37366L10-I13UNTM4VH4	104-00263	HC50407L10-I13UNCTMVTH
9/16"x12	1"-1 1/2"x12		049-00021	HCF44433L11-I12UNTM5VH4	104-00265	HC50465L11-I12UNCTMVTH
5/8"x11			049-00022	HCF50492L12-I11UNTM5VH4	104-00268	HC63516L13-I11UNCTMVTH
3/4"x10			049-00023	HCF63614L15-I10UNTM5VH4	104-00269	HC63622L15-I10UNCTMVTH
7/8"x9			049-00038	HCF63620L18-I9UNTM5VH4	104-00270	HC75746L18-I9UNCTMVTH
1"x8			049-00038	HCF75744L20-I8UNTM5VH4	104-00271	HC75746L20-I8UNCTMVTH

BSP

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Gewinde		MACH TM		Helicoil	
Standard		Artikel Nummer	Bezeichnung	Artikel Nummer	Bezeichnung
1/8"x28		049-00039	HCF08079L19-EI28BSPM4VH4	104-00117	HC10082L19-EI28BSPMVTH
1/4"; 3/8"x19		049-00040	HCF10099L27-EI19BSPM5VH4	104-00121	HC12110L27-EI19BSPMVTH
1/2"; 3/4"x14		049-00041	HCF16159L42-EI14BSPM5VH4	104-00128	HC18179L42-EI14BSPMVTH

NPT

Thread		MACH TM		Helicoil	
Standard		Artikel Nummer	Bezeichnung	Artikel Nummer	Bezeichnung
1/16"x27		049-00042	HCF06059L09-EI27NPT-TM4VH4	104-00138	HC06059L09-EI27NPT-TMVTH
1/8"x27		049-00043	HCF08076L09-EI27NPT-TM4VH4	104-00141	HC08076L09-EI27NPT-TMVTH
1/4"; 3/8"x18		049-00044	HCF10099L14-EI18NPT-TM4VH4	104-00143	HC10099L14-EI18NPT-TMVTH
1/2"; 3/4"x14		049-00045	HCF14139L19-EI14NPT-TM5VH4	104-00147	HC16142L19-EI14NPT-TMVTH
1"; 1 1/4"; 1 1/2"; 2"x11.5		049-00046	HCF18179L23-EI11.5NPT-TM5VH4	104-00149	HC20196L23-EI11.5NPT-TMVTH
1/16"x27		049-00047	HCF25232L03-EI27NPT-TM4VH4	104-00213	HC25232L03-EI27NPT-TMVTH
1/8"x27		049-00048	HCF31301L03-EI27NPT-TM4VH4	104-00214	HC31301L03-EI27NPT-TMVTH
1/4"; 3/8"x18		049-00049	HCF37370L05-EI18NPT-TM4VH4	104-00215	HC37370L05-EI18NPT-TMVTH
1/2"; 3/4"x14		049-00051	HCF63561L07-EI14NPT-TM5VH4	104-00217	HC63561L07-EI14NPT-TMVTH
1"; 1 1/4"; 1 1/2"; 2"x11.5		049-00052	HCF75746L09-EI11.5NPT-TM5VH4	104-00218	HC75746L09-EI11.5NPT-TMVTH
2 1/2"; 3"x8		049-00053	HCF75746L13-EI8NPT-TM5VH4	104-00219	HC75746L13-EI8NPT-TMVTH

GÜLTIG

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